

## Physico-Chemical nanomaterials

### The effect of nanosized platinum metal on the activity in the methane oxidation

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In this work, the composite platinum nanosized metal – vanadium oxide catalysts were prepared by adsorption of platinum metals ions on  $V_2O_5$ . The oxide with adsorbed Pt(Pd) ions was subjected to reduction in  $H_2/Ar$  stream for 1–5 h. The temperature of reduction was stated a constant value in the range of 50–550 °C. The catalysts prepared contain from 0.1 mass% up to 1 mass% of Pt or Pd. The activity of the catalysts obtained was compared with commercial BASF and KH catalysts. The lean methane-air mixture was imitated by gas mixtures with excess of oxygen,  $CH_4 : O_2 = 1-5 : 20$ . The catalytic test is conducted in a flow reactor at atmospheric pressure. GC analysis shows that the catalytic activity of reduced Pt(Pd)/ $V_2O_5$  composites at the oxidation of the lean  $CH_4$ -air mixture are characterized by high efficiency. The catalysts formed by reduction with hydrogen at the temperature range of 400–450 °C show highest activity, as compared with that for the catalysts prepared at the lower and at the higher reduction temperatures. To obtain high-active nanocatalysts, the reduction time should be not higher than 3 h, while the reduction time of 1 h is found to be optimal in the most cases. The methane conversion temperature over Pt(Pd)/ $V_2O_5$  nanocomposites is on 80–100 °C below that found for the commercial catalysts. The composites convert  $CH_4$  at the temperature range, where the commercial catalysts show no prominent activity. The high active state of the reduced Pt(Pd)/ $V_2O_5$  nanocomposites conserves for at the least 10 cycles of heating-cooling. The degree of methane conversion ( $X(CH_4)$ ) depends on the temperature non-monotonously and the conversion-temperature curve shows certain maxima and minimums. This curve behaviour corresponds to the surface rearrangements, which are taken place at the interface between platinum metal nano-particles and reduced oxide surface at high temperature regime of the catalysts operation. It was found that the Pt(Pd)/ $V_2O_5$  nanocomposites are characterized by acceptable resistance to overheating. Among the catalysts studied, the Pd/ $V_2O_5$  nanocomposite with 0.25 mass% Pd, which is formed by the reduction with hydrogen at 425 °C, can be considered as an alternative to the commercial products.