## Nanocatalyst for carbon monoxide oxidation based on palladium(II), copper(II) salts and carbon fiber material



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Carbon monoxide is dangerous for the environment and humans. It is known that carbon monoxide is oxidized to CO<sub>2</sub> only in the presence of catalysts. Analysis of research showed that Wacker-type metal-complex catalysts deposited on various carriers demonstrate stable protective properties and may be promising for the respiratory protective equipment use. The basic components of such catalysts are palladium(II) and copper(II) salts, as well as some additives supported on various carriers. Silica, alumina, activated carbons and carbon fiber materials (CFM), as well as natural minerals such as tripoli, clinoptilolite, mordenite, and bentonite are used as carriers. The carrier is not an inert support and affects the mechanisms of surface complexes formation, as well as the oxidation state of palladium in the case of carbon carriers. The phase composition, textural, protolytic properties, and activity of catalysts for the carbon monoxide low-temperature oxidation based on two series of non-woven carbon fiber material samples CFM-I and CFM-II, and  $K_2PdCl_4$ ,  $Cu(NO_3)_2$ , KBr basic components were studied in this work. Catalysts and CFMs were studied by XPA, adsorption/desorption of nitrogen and water, pH-metry, atomic absorption spectrophotometry.



(a) and Pd(II)-Cu(II)/CFM (b) at temperature 20 °C

Table 1

S<sub>c</sub>, m²/g

1185.0

1408.2

824.0

Table 2

Horvath and Kawazoe

(HK)

V<sub>c</sub>, cm<sup>3</sup>/g

0.4032

0.4223

0.2774

dm

d<sub>max</sub>

0.942

0.4494

0.5606

 $\operatorname{mm}$ 

0.6159

0.5431

0.5851



Structural and adsorption characteristics of CFM samples and Pd (II)-Cu (II)/CFM-II catalyst

	The ca	talysts	s wer	re tested	in the ran	ige of	carbor	n mo	onoxid	le i	nitial conc	entration	s fro	m 50 to 300	mg/m <sup>3</sup>	with an	effective co	ontact	time of
he	catalyst	with	the	gas-air	mixture	from	0.12	to	0.50	S.	Catalysts	provide	air	purification	from	CO to	concentrat	ions	below

 $MPC_{CO}$  (20 mg/m<sup>3</sup>) and can be used in respiratory devices.

 $C_{CO}^{f}$ , мg/m<sup>3</sup> 120 80 150 τ, min 100 50 Fig. 4. Change in  $C_{CO}^{f}$  over time with varying the number of Pd(II)-Cu(II)/CFM-I

catalyst layers from one to four (curves 1-4); five-layer Pd(II)-Cu(II)/CFM-II catalyst (curve 5).

Influence of the Pd(II)-Cu(II)/CFM catalyst-bed configuration on its activity in the oxidation of carbon monoxide with air oxygen

 $C_{CO}^{i} = 300 \text{ mg/m}^{3}; \text{ U} = 2.1 \text{ cm/s}$ 

Number of layers	h, cm	τ <sub>ef</sub> , s	m <sub>ef</sub> , g	$C_{CO}^{f}$ , mg/m <sup>3</sup> stationary mode	η <sub>st</sub> , %						
Pd(II)-Cu(II)/CFM-I											
1	0.26	0.12	0.17	112	63						
2	0.52	0.25	0.34	43	86						
3	0.78	0.37	0.51	23	92						
4	1.04	0.50	0.68	15	95						
Pd(II)-Cu(II)/CFM-II											
4	0.76	0.36	0.64	47	84						
5	0.95	0.45	0.80	20	93						

