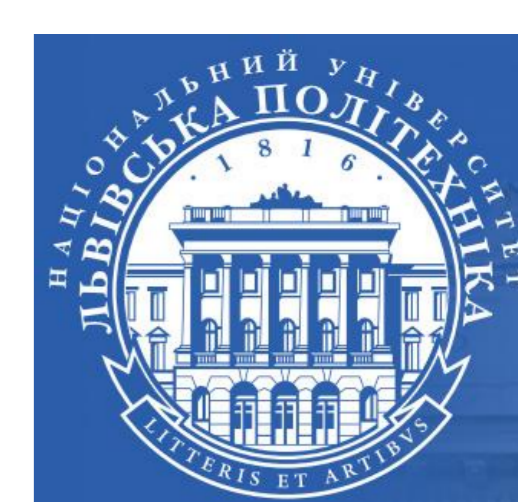


Application of crack growth resistance characteristics for assessing the degradation of fine-grained YSZ–NiO(Ni) anode materials in a hydrogen sulfide containing atmosphere



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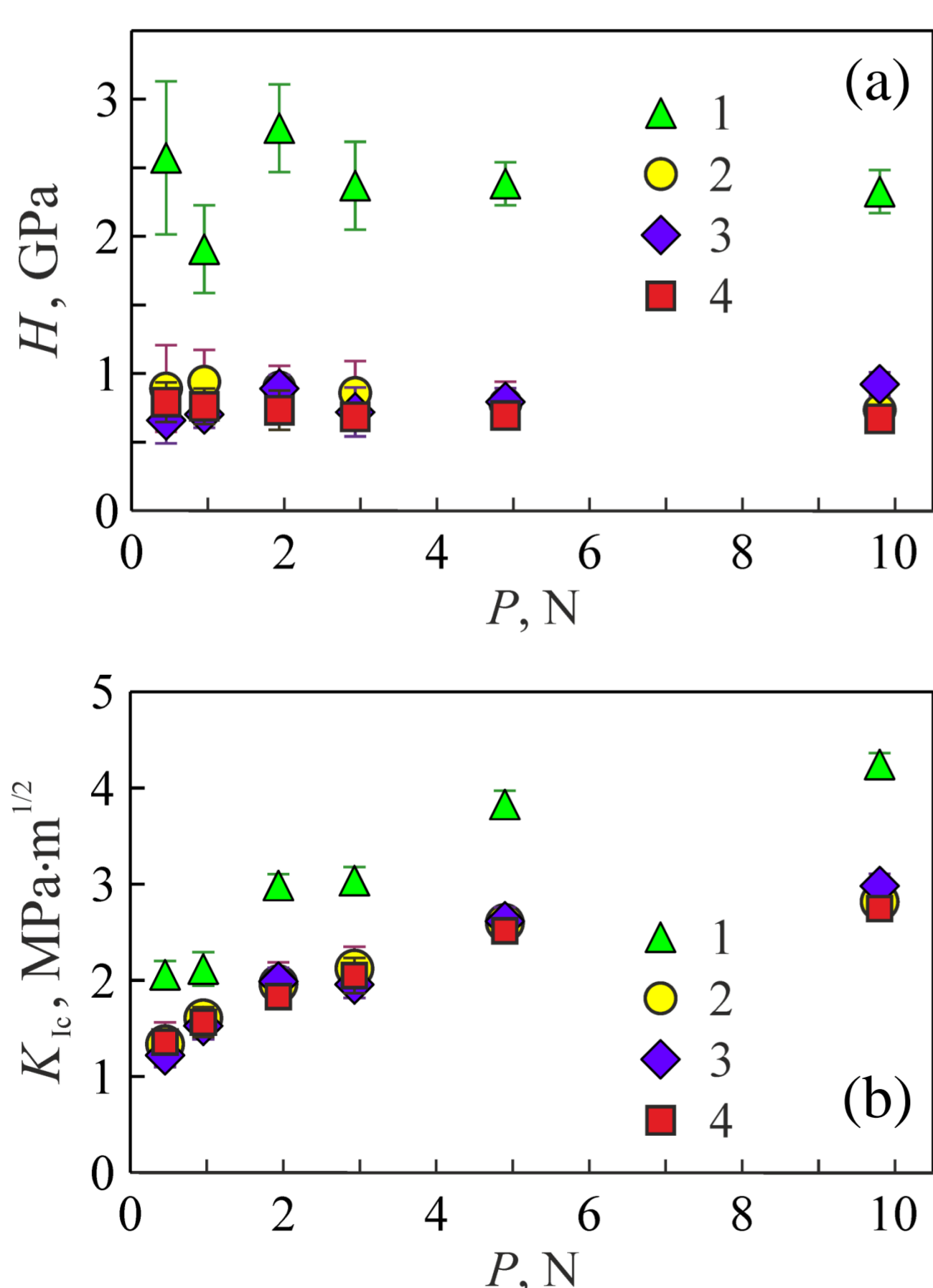
Introduction. One of the main areas of improvement of existing solid oxide fuel cell (SOFC) models is the formation of anode, cathode and electrolyte structures resistible against degradation in operating environments. The aim of this work is to study the effect of hydrogen sulfide content in a hydrogenous atmosphere on the microstructure, physical, and mechanical properties of YSZ–Ni cermets for SOFC anodes.

Experimental. To obtain the corresponding YSZ–Ni cermet structure, specimens of the YSZ–NiO anode ceramics were reduced in Ar–5 vol% H₂ mixture for 4 h at 600 °C under a pressure of 0.15 MPa. A part of reduced specimens was aged in “hydrogen sulfide in Ar–5 vol% H₂ mixture” atmosphere for 4 h at 600 °C under a pressure of 0.1 MPa. The atmosphere contained 7 or 18 vol% H₂S. After aging, the physical and mechanical behaviours of specimens were studied. Two different mechanical tests were performed: strength test under three-point bending and fracture toughness test by indentation method.

Results and Discussion. It was revealed that the atmosphere containing up to 7 vol% H₂S had a slight effect on the strength and electrical conductivity of the YSZ–Ni cermet.

The physical and mechanical properties of treated materials

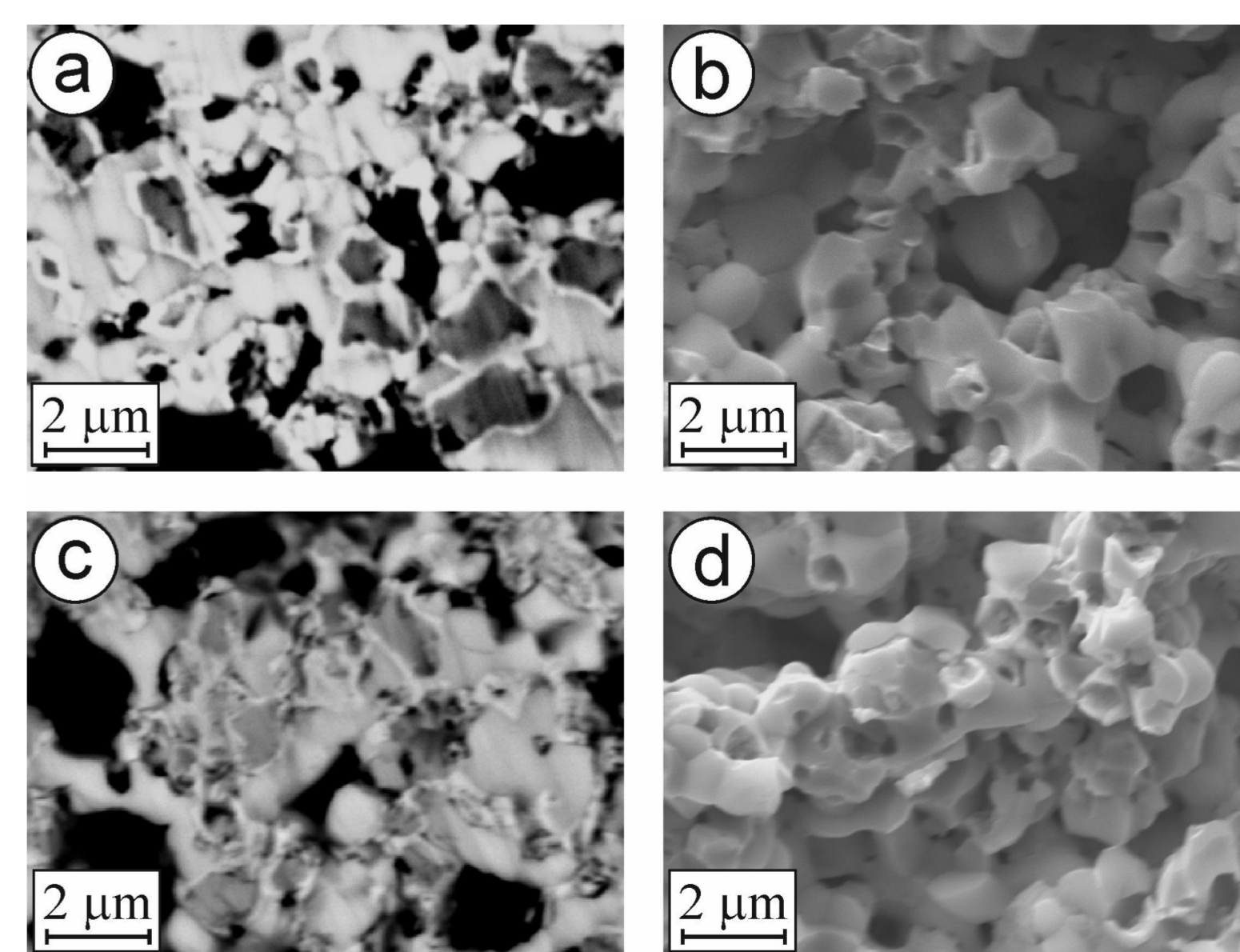
Mode marking	Mode (mixture composition in vol%; processing and aging at 600°C)		Mean values of the characteristics		
	Preconditioning for 4 h	Aging for 4 h	σ_f / σ_{f0} [%]	E / E ₀ [%]	σ [S/m]
1	As-sintered		100	100	(*)
2	Processing in Ar–5% H ₂	–	86	82	(5.5–6.5)·10 ⁵
3	Processing in Ar–5% H ₂	Aging in Ar–5% H ₂ with 7% H ₂ S	82	76	(5.5–6.5)·10 ⁵
4	Processing in Ar–5% H ₂	Aging in Ar–5% H ₂ with 18% H ₂ S	61	75	(5.5–6.5)·10 ⁵



In contrast to this, an increased content of hydrogen sulfide (18 vol% H₂S) caused some changes in the YSZ–Ni cermet microstructure. As a result, multiple breaking of the zirconia-nickel bonds occurred.

As compared to the one-time reduced ceramics, microhardness and fracture toughness of the cermet remained at the same levels whereas its strength decreased by almost 30%.

Changes in mechanical characteristics of YSZ–NiO(Ni) anode material depending on the indentation load: (a) Vickers microhardness; (b) fracture toughness measured by the Vickers method



SEM (a, c) microstructures (BSD images) and (b, d) fractography (SE images) of YSZ–Ni cermet specimens after aging in Ar–5 vol% H₂ gas atmosphere with an admixture of 7 vol% H₂S (a, b) and 18 vol% H₂S (c, d)

