Vacuum "brusher" for the alignment treatment of the large area LCD sub strates

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Abstract

We present an overview of our new method of liquid crystal (LC) alignment based on the anisotropic etching of the alignment layers with a directed plasma flux. The method is realized by the use of anode layer source of "race track" geometry generating two "sheets" of accelerated plasma. These sheets are directed obliquely to the treated substrates. The static and dynamic irradiation regimes have been explored. The optimized processing conditions and materials are discussed. The technique yields an excellent uniformity of liquid crystal alignment of planar, tilted and vertical types. It is shown that the new method can be easily adapted for the alignment treatment of large area substrates used in the modern LCD manufacturing process.

1. Introduction

The development of LCD technologies toughens demands for the quality of liquid crystal alignment. The requirements are to control both geometrical and energetical parameters of alignment, namely the pretilt angle and the anchoring energy, alignment uniformity and stability. The electrooptic performance sets additional requirements, such as strongly reduced RDC and acceptable VHR, which partially relate to alignment process and alignment materials. In the modern LCD technologies, these requirements should be satisfied for Gen. 6 and Gen. 7 substrates with a size of 1500x1850 mm^2 and 1870x2200 mm^2, respectively.

The traditional rubbing procedure that consists in unidirectional buffing of the alignment substrates is acceptable for substrates of moderate size, which do not require alignment patterning. However, the rubbing technique is hardly suitable for the substrates of last generations, first of all because of insufficient alignment uniformity. A new method of alignment is needed that would be capable of scaling up, that would be compatible with the patterning process, that would reduce the rejection rate, etc.

Ion/plasma beam alignment processes are among the most promising candidates to replace the rubbing technique. In spite of the long history of development in the field [1, 2], the interest to this technique sharply increased recently after the publications of IBM group [3,4]. The IBM approach implies substrate treatment with ions of low energy, which modifies the very top layer of the aligning film. The flux of ions is created by an ion source of Kaufman type. The technique described in Refs. [3,4] produces a high-quality alignment with controllable pretilt angle achieved at different organic and inorganic alignment coatings.

We demonstrated recently [5,6] that similar high-quality alignment can be achieved by using a different type of the beam, namely, the beam of accelerated plasma generated by a special source, an anode layer thruster (ALT), known also as a source with a closed electron drift. The technique allows one to control the value and direction of the pretilt, thus yielding several new alignment modes [7,8].

In the present paper we characterize the alignment modes achieved with the ALT source, discuss the process and material issues, alignment stability and electrooptic performance. We also analyze potential of the new technique for the alignment treatment of large-area substrates and to conclude that the technique might be very suitable for the modern LCD manufacturing process.

2. Alignment method

2.1. Irradiation setup

Plasma processing of LC substrates has been used in the past, to control zenital anchoring energy and pretilt angle of LC [9-12]. In earlier works, the plasma beam lacked the needed directionality and thus the substrates needed to be rubbed before irradiation. Sprokel and Gibson [13] reported planar/tilted LC alignment by processing alignment substrates with a directed plasma flux. In their experiments a modified RF plasma etcher was used, in which the reactive plasma was extracted and carried onto substrates by the gas stream. In our approach, the plasma flux is extracted and accelerated *electrically*, which allows us to achieve ion parameters comparable to those in IBM experiments.

We used an anode layer thruster with a race track shape of discharge area. The basic scheme of this source is presented in Fig. 1. The source contains inner and outer cathodes and anode, which define the size and the shape of the discharge channel. The cathodes are grounded, while the anode is under positive potential. At the outer cathode, the source contains permanent magnets. The magnetic circuit formed by steel body and cathodes is interrupted by the glow discharge gap. The particle flux is formed in the crossed electric and magnetic fields within the discharge channel.

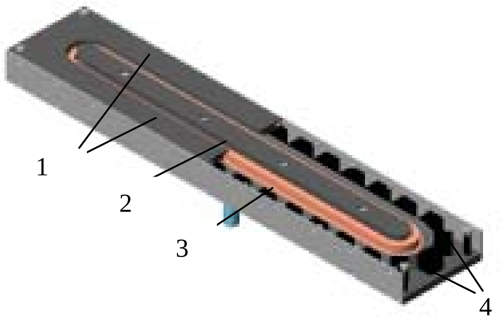

Fig. 1. ALT construction. 1 – outer cathodes; 2 – inner cathode; 3 – anode; 4 – permanent magnets.

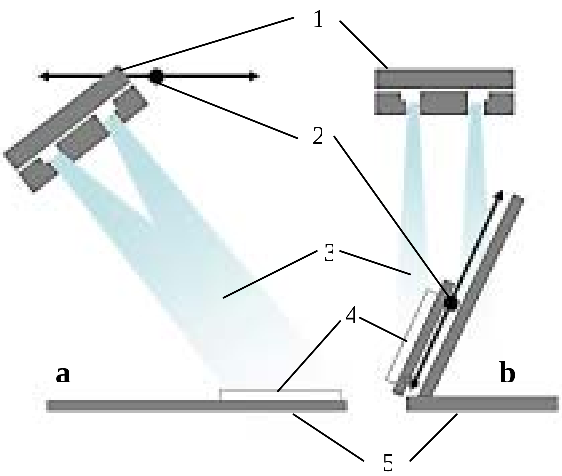

Fig. 2. The irradiation schemes. (a) source moving; (b) substrate's holder moving; 1 – ALT; 2 – moving direction; 3 – plasma "sheet"; 4 – substrate; 5 – substrate's holder.

In contrast to the Kaufman sources, ALT does not contain grids and hot elements (such as filaments and other secondary electron sources); the features thus simplify construction and substantially increase reliability. ALT can be optimized for the high efficiency of plasma extrusion that allows one to use it as thruster. This source was actually developed in the former Soviet Union as an engine for orbital correction of space satellites. It was also successfully adapted for the purposes of etching and sputtering deposition. The details of construction, characteristics and principles of operation of this device can be found elsewhere [14].

We used two ALT sources with different geometrical parameters. In the basic construction, the linear length of the "race track" was about 180 mm. In the scaled up ALT this length was 508 mm. The operation parameters of these two sources were rather similar. The gaseous feed was argon. It was let immediately in a vacuum chamber. The gas pressure p was (1-5) 10^{-4} Torr. The anode potential U was 300-1000 V. The ion current density j at the sample location was 0.5-20 $\mu A/cm^2$. The incident angle of plasma beam φ, measured from the surface normal, was 70^0. The time of irradiation τ_{exp} was varied from 0.5 to 20 min.

Both *static* and *dynamic irradiation regimes* were realized. In the static regime the source and the substrate are fixed, while in the dynamic mode either the substrate or the source moves, Fig.2. The speed of translation was 1-5 cm/s.

2.2. Alignment materials

We used a large number of organic and inorganic materials in plasma alignment tests. The organic materials were different kinds of polymers: polyimides (2555 from Dupont and SE150 from Nissan), PMMA, and others. For vertical alignment we used fluorinated polymers specially designed for this purpose. The polymers were dissolved in the appropriate solvents and then spin coated on either bare glass slides or the slides containing ITO electrodes. As inorganic materials we used bare glass, a-C:H and a-C:H:N coatings obtained by PECVD method, also SiO_2, Ta_2O_5, Al_2O_3 and other coatings obtained by sputtering deposition.

The modes of planar/tilted LC alignment realized by the plasma beam process are universal characteristics only weakly dependent on the material type. The opposite type of alignment, the vertical alignment (VA) mode, requires materials with enhanced hydrophobicity. The alignment stability is also sensitive to the material type. We discuss all these features in Section 2.4.

2.3. Alignment modes

A uniform alignment of the nematic liquid crystals in the cells with the plasma treated substrates is observed in a wide ranges of irradiation parameters: j= (0.5-30) μA/cm^2, U= (200-1000) V, τ_{exp}= 0.1 – 20 min. For liquid crystals with positive dielectric anisotropy ($\Delta\varepsilon$>0), used for TN and STN LCD, we have observed two modes of uniform LC alignment with different easy axis orientation (Fig. 3). In the 1st mode, the easy axis is in the incident plane formed by the direction of beam and the normal to substrate. In the 2nd mode, the easy axis is perpendicular to the plane of incidence. These modes are observed in the static and both dynamic irradiation regimes described above. Figure 4 shows that the transition from the 1st mode to the 2nd mode occurs with the increase of irradiation time. A similar transition is observed when one increases the current density of the Ar ions. In other words, the type of alignment is controlled by the irradiation dose.

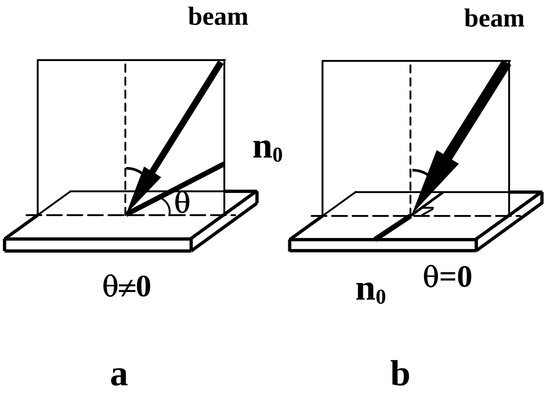

Fig. 3. Irradiation geometry and LC alignment in the 1st (a) and the 2nd (b) modes.

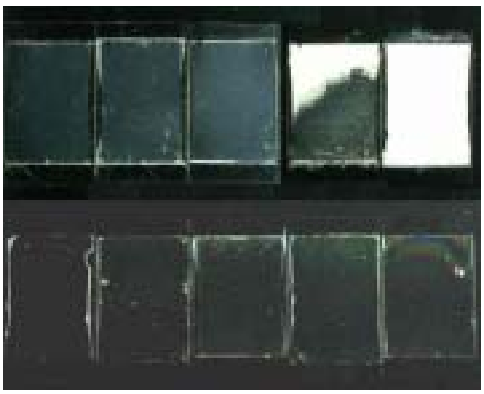

Fig. 4. The set of asymmetric cells viewed between two crossed polarizers. The tested PI substrates in the cells have been irradiated during 1, 2, 4, 6, 10 min (set (a)), and 1, 2, 10, 20, 40 min (set (b)), respectively. Irradiation conditions: cycling regime, α=70^0, *j*=8 μA/cm^2, E=600 eV. The cells are filled with LC 5CB ($\Delta\varepsilon$>0) (set (a)) and MJ961180 ($\Delta\varepsilon$<0) (set (b)).

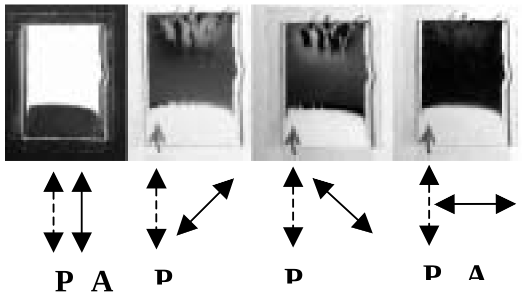

Fig. 5. The photos of asymmetric cell viewed between polarizer and analyzer. The position of polarizer and analyzer is schematically shown below each photograph. The alignment substrates are treated with plasma beam in static irradiation regime. One can see areas aligned in the 1st and in 2nd mode (corresponding to central and periphery parts of plasma beam, respectively), and two-fold degenerated alignment between them.

Note that the 2nd alignment mode is apparently absent in the technique proposed by the IBM group [3, 4]. We also observed transient mode between the 1st and the 2nd alignment modes with the two-fold degenerated alignment (Fig. 5). It was detected only in the static irradiation regime that provides continuous distribution of the exposure dose in the sample plane (because of Gaussian distribution of current density in the beam). It is worth mentioning that the sequence 1st mode – two-fold degenerated alignment – 2nd mode was earlier realized for the oblique deposition alignment [15]. This may be evidence of similar alignment mechanisms in case of these procedures.

Fig. 4 shows that at the processing parameters j= (3-30) μA/cm^2, E= (400-1000) eV, and τ_{exp}= 1 – 20 min, liquid crystals with $\Delta\varepsilon$<0, commonly used for VA, align in the 1st mode. The pretilt angle is 20^0<θ<45^0. However, at very low irradiation dose (j≤0.5 μA/cm^2, E= (400-600) eV, and τ_{exp}≤1 min), on hydrophobic alignment layers, tilted vertical alignment can be realized [16].

2.4. Control of alignment parameters

The 2nd mode corresponds to planar alignment (pretilt angle is zero). In the 1st alignment mode, pretilt angle is nonzero in a general case. As it is earlier shown [5,6], it can be varied with the exposure dose, incidence angle of plasma beam and ion energy. Fig. 6 presents pretilt angle vs. exposure time curves. To demonstrate variation of θ in different modes, these curves are presented for fluorinated polymer. One can see that LC with $\Delta\varepsilon$>0 shows tilted VA, and then alignment in the 1st and the 2nd mode. In the 1st mode, θ varies in the range of 0^0-8^0. The LC with $\Delta\varepsilon$<0 can be aligned vertically with a pretilt angle of 87^0-90^0 and in the 1st mode with 20^0<θ<45^0.

The azimuthal anchoring energy W_a, in general case, is stronger in the 2nd mode. The order of magnitude of W_a is 10^{-2}-10^{-1} erg/cm^2 (1st mode) and 10^{-1}-10^{0} erg/cm^2 in the 2nd mode. The anchoring transition from the 1st to the 2nd mode implies rotation of easy axis in 90^0. This suggests original one-mask method of the alignment patterning [6].

2.5. Alignment stability

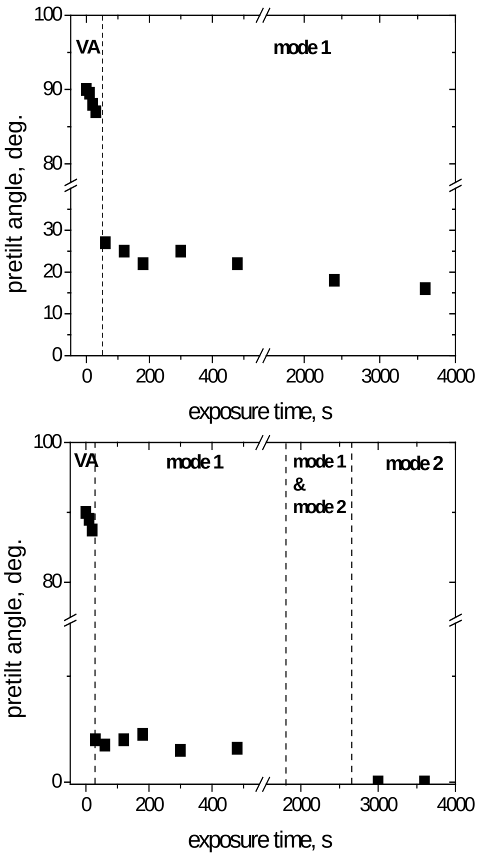

Fig. 6. Pretilt angle vs plasma exposure time curves for LC MJ961180 (set (a)) and LC K15 (set (b)) on PI-F aligning films. Exposure conditions of substrates: cycling regime (v =2 cm/s), $\varphi=70^0$, $j=0.4$ μA/cm^2, E=600 eV.

A serious problem of plasma beam alignment is the alignment aging. The alignment observed in the freshly prepared samples gradually degrades with a time of storage. The important reasons of this phenomenon are the following changes in the top layer of the aligning film: (1) appearance of low molecular weight (LMW) fraction of the alignment material and (2) generation of free radicals on the aligning substrates due to the bond scission with the plasma particles [17]. The LMW material may be partially dissolved in LC that results in the change of anchoring conditions. In turn, free radicals may react with LC on the LC-substrate interface also changing boundary conditions. As we ascertained, the aging processes can be effectively suppressed by the material selection and processing optimization. We show this on the example of pretilt angle, which is especially sensitive to aging.

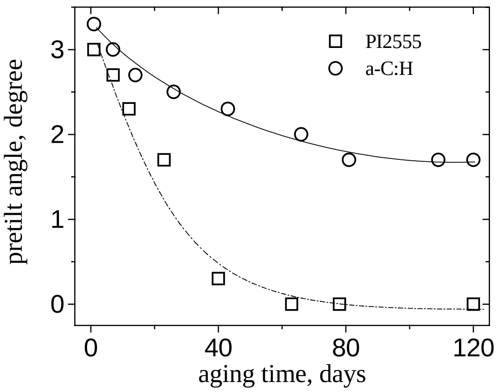

Fig. 7. The pretilt angle vs cell aging time for 5CB cells with PI2555 and a-C:H substrates. Room conditions.

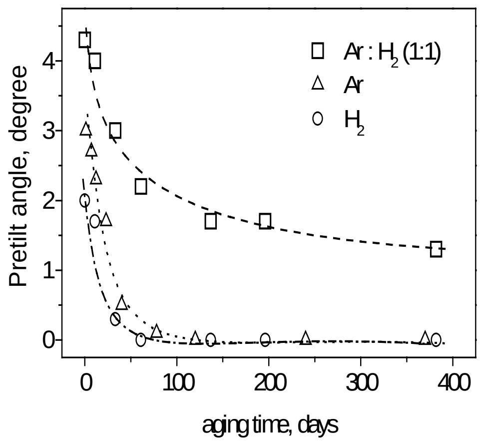

Fig. 8. The pretilt angle vs. cell aging time for the ZLI2293 cells with PI2555 substrates for different working gases. Room conditions.

Figure 7 represents aging curves of θ on PI and a-C:H films equally treated. One cane see full decay of θ on the PI film and its only partial decay on the a-C:H aligning film. This difference may be caused by the substantial difference in the concentration of chemical bonds; the bonds concentration is substantially higher in case of strongly crosslinked a-C:H film as compared with the films of linear polymers: the high density of bonds in a-C:H films hampers formation of LMW fraction.

To reduce aging, authors of [17] suggested passivation of the aligning films. In their procedure, after anisotropic etching with Ar ion beam, the substrate is exposed to the molecular hydrogen obtained by the dissociation of H_2 molecules. The chemically active atoms of hydrogen react with the free radicals from the alignment film causing its neutralization. In our procedure, the alignment and passivation treatments can be combined, if the Ar/H_2 mixture is used as a gaseous feed. In this case, plasma flux contains sufficient amount of atomic hydrogen to realize passivation. This is confirmed with the alignment aging tests. Figure 8 exhibits θ aging curves for PI layers subjected to treatment with different kind of plasma. It is obvious that addition of H_2 to Ar feed stabilises LC alignment. In spite of sufficient progress, more studies are needed to completely overcome the problem of the alignment aging.

3. Electrooptic performance

The transmittance- vs. voltage (T-V) curves were measured for the low-pretilt TN cells and VA TN cells. Fig. 9 shows T-V characteristics of low-pretilt LC layers aligned by the plasma beam and rubbing procedure. Practically, these curves overlap and thus T-V characteristic are insensitive to the alignment method.

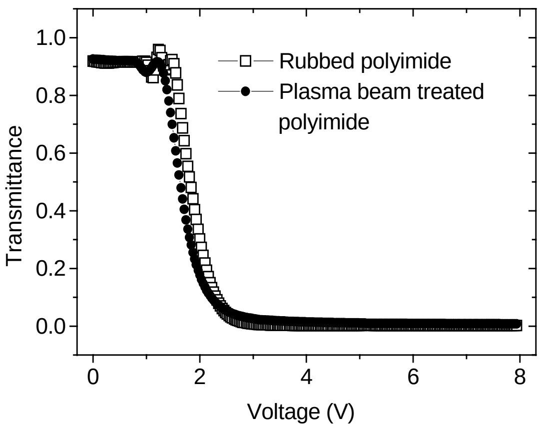

Fig. 9. Light transmission vs. applied voltage curves for TN cells made of rubbed polyimide (□) and plasma beam treated polyimide (•) substrates. Plasma irradiation parameters: E=600V, j= 8 $\mu A/cm^2$, τ_{exp}=2.5 min , $\varphi=70^0$). Thickness of both cells is 6±0.2 μm.

The voltage holding ratio (VHR) and residual DC (RDC) data are presented in Table 1. One can conclude that VHR/RDC parameters of LC cells based on PI layers subjected to rubbing and plasma beam alignment are rather similar. One can also see that addition of H_2 to the Ar feed may considerably reduce RDC used as a measure of image sticking. This gives the way to improve the VHR/RDC parameters comparing with those for the rubbed substrates.

Table 1.

	PI rubbing	PI Ar plasma	PI Ar/H_2 plasma
VHR, %	96.4	96.2	96.6
RDC, V	0.096	0.102	0.090

The vertically aligned cells also demonstrate good electro-optic performance. No orientation defects occur in the field on state (Fig.10). There is no noticeable difference between T-V curves of these cells and the cells based on the obliquely deposited SiO_2 layers. Thus, substitution of rubbing by plasma beam alignment process does not influence electro-optic performance of LC cells.

4. Extension to the large area substrates

In these studies, we used ALT with extended linear part (the width of plasma 'sheet' was about 508 mm). The low power operation regime in the alignment processing eliminated the need in cooling lines. It lightened the source and allowed us to avoid the use of hoses supplying cooling liquid, thus increasing reliability.

The width of plasma 'sheet' limits the width of the treated substrates. To study treatment uniformity on these substrates, we used mosaic principle: the large substrates were substituted with the substrates of smaller size (20x30 mm^2) placed in different parts of 450x450 mm^2 holder plate. The substrates were irradiated in the dynamic regime (the moving velocity about 2 cm/s). For the irradiation times longer than the time of one translation cycle, the in-plane alignment directions for different substrates were pretty

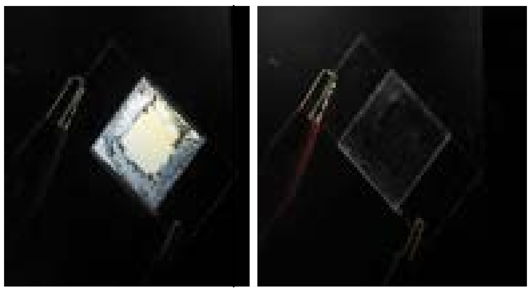

Fig. 10. VA TN cell (d=7 μm) viewed between a pair of crossed polarizers. The alignment substrates contain plasma beam treated PI-F films. Treatment conditions: j=0.4 $\mu A/cm^2$, U=600 V, τ_{exp}=0.5 min). a – field on state; b – field off state.

much the same; the variation of easy axis is within 1^0 and it even decreases with the number of translation cycles. To check the out-of-plane uniformity, we compared the values of LC pretilt angle on the 20x30 cm^2 substrates. The variation in pretilt angle for the substrates from different places of holder was within 20 %, in both low tilt alignment (1^{st} mode) and high tilt alignment (VA) mode. The two methods of translation (source translation and substrate translation, Sec.2.1) result in very similar alignment, including excellent alignment uniformity. At the same time, in the industrial units, we prefer to translate source and keep the substrate fixed to reduce damage risk of the large area glass substrates.

5. Conclusions

In summary, the anisotropic plasma beam etching procedure yields highly uniform and stable LC alignment with controllable easy axis and anchoring strength. The method can be effectively used to realize low tilt alignment for TN and IPS modes, and high tilt alignment for VA mode. The features of ALT construction allow one to extend the alignment treatment to large area substrates, including substrates of the last generation. The electro-optic parameters of LC cells based on the plasma beam alignment procedure are rather similar to those of the cells treated by rubbing. Since the ALT sources can also operate in the sputtering mode, one can combine film deposition and alignment etching processes in the same industrial unit. This suggests a ‘dry’ process for the alignment film deposition. The features outlined above allow us to conclude that plasma processing may successfully replace traditional rubbing procedure in the next generations of LCD.

6. Acknowledgement

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